

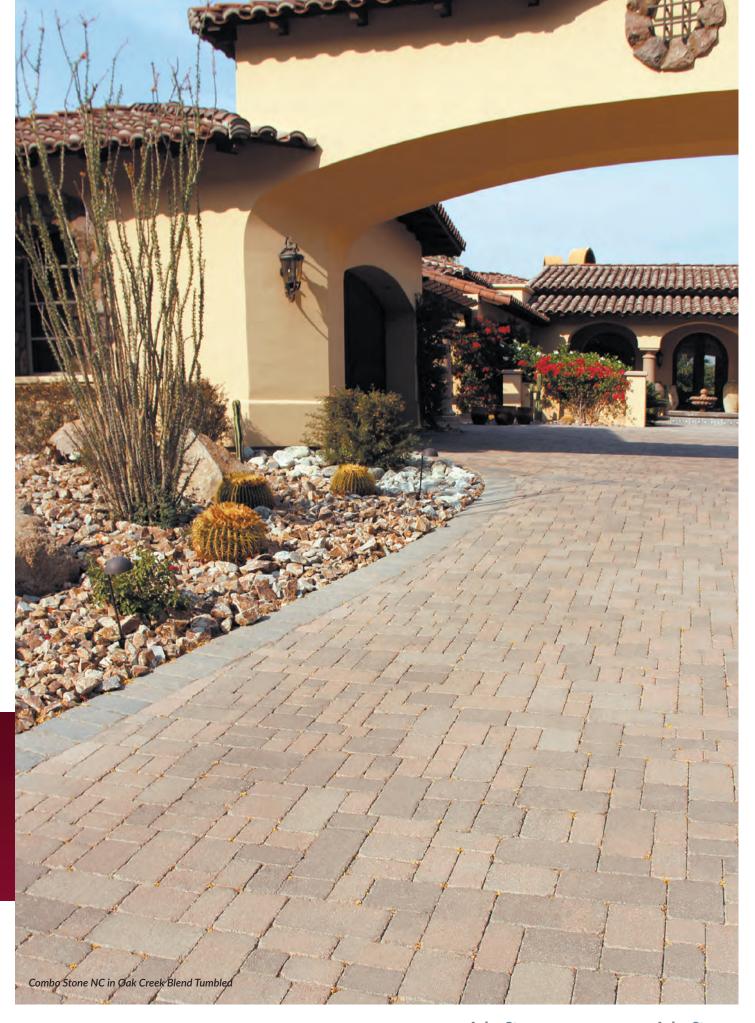
THE PAVER LEADER

In the mid 1980s, Acker-Stone played a significant role in developing the interlocking paving stone market in the U.S. Through the introduction of innovative manufacturing techniques and ongoing product refinements, the company continues to lead the industry with the development of new and enduring paving stones.

Our long history of design and engineering excellence combine with your unique vision to build an inspired, welcoming personal retreat.

We invite you to create enduring beauty with a level of quality and consistency you can depend on for years to come with Acker-Stone paving stones.

Dream it, and it can be created



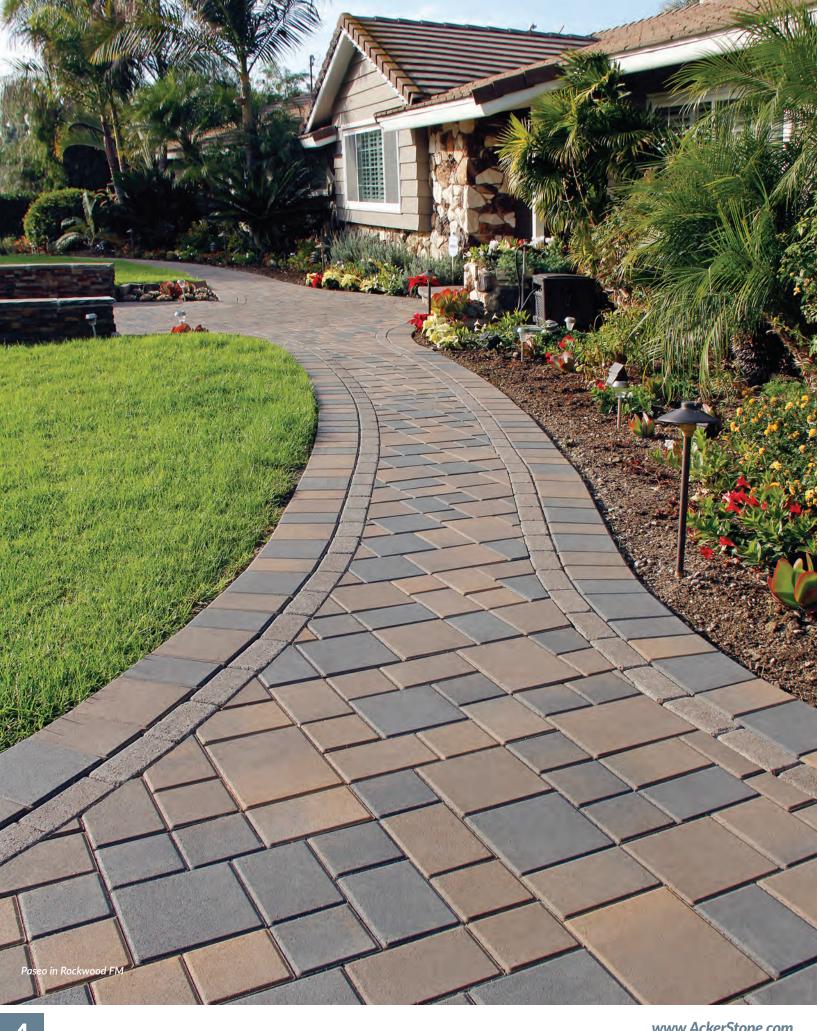
PAVER COLLECTIONS

5	STANDARD COLLECTION 4 x 12, Antique Kobble 2pc, Antique Kobble Rec, Antique Kobble Circle Kit, Aqua-Via I, Aviano, Aviano 6 x 9, Aviano Grande, Bullnose, Combo Classic, Combo Stone, Holland Stone I, Paseo, Paseo 6x9, Paseo Grande, Siena Embossed 4 pc, Siena Embossed Small Rec, Siena Embossed Circle Kit
31	WALL COLLECTION Aged Cap 3" Double Sided, Mini Creta 6" Wall, Tuscan Block 4"
36	ADA COLLECTION Palazzo 12 x 12 Truncated Domes Palazzo 18 x 18 Truncated Domes
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MESSAGE FROM THE PRESIDENT

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STANDARD COLLECTION

From the old world charm of the Antique Kobble to the distinctive texture of the Siena Embossed, Acker-Stone has a paver to compliment your outdoor living space. Common applications include driveways, walkways, patios, courtyards, pool decks, outdoor kitchens and living spaces.

6	4 x 12 with Micro Chamfer 8cm
8	Antique Kobble 2pc 6cm
10	Antique Kobble Rec 6cm
12	Antique Kobble Circle Kit 6cm
14	Aqua-Via I 8cm
16	Aviano 6cm
16	Aviano 6 x 9 6cm
16	Aviano Grande 6cm
18	Bullnose 6cm

20	Combo Classic 6cm
22	Combo Stone No Chamfer 6cm
24	Holland Stone I 6cm
26	Paseo 6cm
26	Paseo 6 x 9 6cm
26	Paseo Grande 6cm
28	Siena Embossed 4 pc 7cm
28	Siena Embossed Small Rec 7cm
28	Siena Embossed Circle Kit 6cm





4 X 12 WITH MICRO CHAMFER

4 x 12 with Micro Chamfer

 $\begin{tabular}{ll} Thickness & 8 cm \\ Size (Nominal) & $3^{7/8}$ x $11^{3/4}$ \\ Stones Per Sq. Ft. & 3.1 \\ Stones Per Pallet & 320 \\ \end{tabular}$

Sq. Ft. Per Pallet 105
Weight Per Piece 11.8
Weight Per Pallet 3,779

This paver was developed for pedestrian and light vehicular applications. Popular patterns include herringbone, running bond and stacked bond.

Our 4x12 with Micro Chamfer pavers are currently available in two standard colors – Malibu Canyon and Sandalwood.

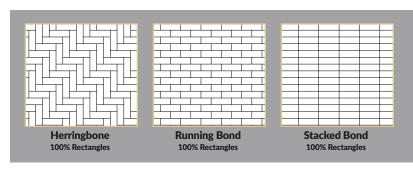
AVAILABLE FACE MIX COLORS







Sandalwood FM



*Extra Charge Will Apply.

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Antique Kobble

ANTIQUE KOBBLE 2PC

Popular applications include all kinds of outdoor living spaces from kitchens and patios to pool surrounds. Its rugged appearance makes Antique Kobble an excellent choice for any outdoor environment.





AVAILABLE THROUGH MIX COLORS

Through Mix Colors available in standard and tumbled finish





esert Blend Oak Creek Blend Terra Cotta Brow

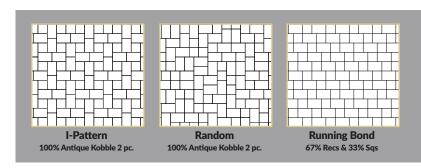
AVAILABLE FACE MIX COLORS



*Extra Charge Will Apply



Antique Kobble in Oak Creek Blend



Antique Kobble

ANTIQUE KOBBLE REC

It's a shape that works well with any number of popular laying patterns including a basket weave and/or herringbone. Given the paver's classic proportions, it also lends itself to border applications involving either a soldier or sailor course.

Antique Kobble Rec.

Thickness 6 cm Size (Nominal) $5^{1}/_{2} \times 8^{1}/_{4}$ Stones Per Sq. Ft. 3.1 Stones Per Pallet 300

Sq. Ft. Per Pallet 96 Weight Per Piece 8.6 Weight Per Pallet 2,532

AVAILABLE THROUGH MIX COLORS

Through Mix Colors available in standard and tumbled finish





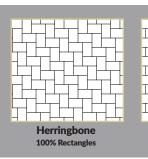


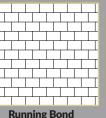
AVAILABLE FACE MIX COLORS





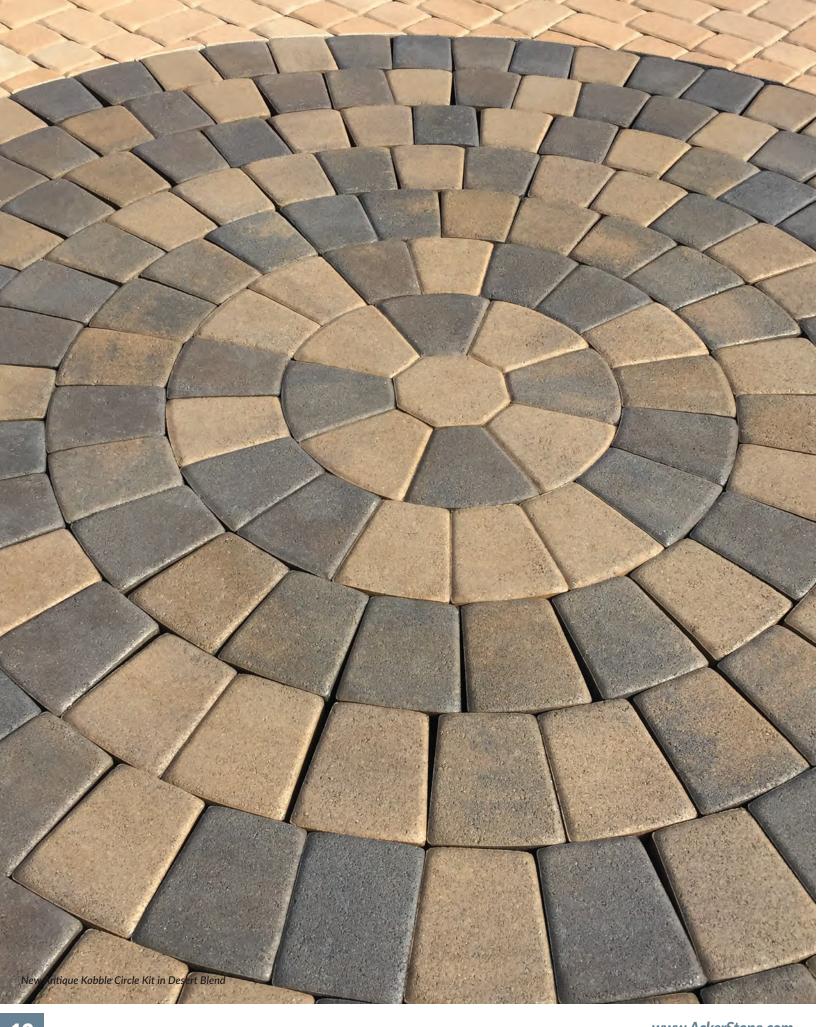
Canyon FM*





*Extra Charge Will Apply. Note: Limited quantities. Please call for details.

(Mega Antique Kobble is a Non-Standard Paver)



ANTIQUE KOBBLE CIRCLE KIT

Acker-Stone's New Antique Kobble Circle Kit is designed to create a 9'8" (diameter) circle. Available in a standard finish, and in popular color blends, the kit can provide a dynamic accent to virtually any paver installation.



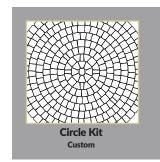
New!

Antique Kobble Circle Kit

Size (Nominal) 9' 8"
Thickness 6 cm
Stones Per Sq. Ft. Varies
Stones Per Pallet 280
Sq. Ft. Per Pallet 90
Weight Per Pallet 2,455

AVAILABLE THROUGH MIX COLORS





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AQUA-VIA I

Aqua-Via I is an environmentally-friendly permeable paver system that allows rainwater runoff to drain back into the soil naturally. Aqua-Via I is ideal for driveways, walkways, courtyards and patios. This product is also ADA Compliant.



Aqua-Via I

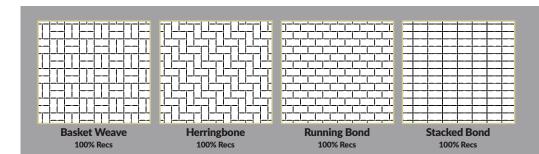
Thickness 8 cm Size (Nominal) 4 3/8 x 8 3/4 Stones Per Sq. Ft. 3.7 Stones Per Pallet 350 Sq. Ft. Per Pallet 95

Weight Per Pallet 3,237





Aqua-Via I in Pewter (Non-Standard Color)



Note: Non-Machine Lay

www.AckerStone.com



AVIANO



Having seen Aviano, most observers would conclude that Acker-Stone has not only replicated the classic look and feel of natural slate, but has further enhanced its appearance through the introduction of an excellent selection

of rich color blends and popular shapes. All of which, allow for a good number of attractive random laying patterns.



Thickness 6 cm Size (Nominal) 6 x 6, 6 x 9 9 x 9, 9 x 12

Stones Per Pallet 288 Sq. Ft. Per Pallet 109 Weight Per Pallet 3,022

AVIANO GRANDE



features. Its handsome surface texture, modest chamfer, rich color blends and random laying patterns provide numerous design options.

Aviano Grande

Thickness 6 cm Size (Nominal) 6 x 12 12 x 12 Stones Per Pallet 144

Sg. Ft. Per Pallet 116 Weight Per Pallet 3,239

AVIANO 6 X 9



Ashland FM

Canyon FM*



Rockwood FM Sandalwood FM Tuscan Oak FM



*Extra Charge Will Apply

AVIANO & AVIANO GRANDE AVAILABLE FACE MIX COLORS

AVIANO 6 X 9 AVAILABLE FACE MIX COLORS

Ashland FM, Charcoal FM, Malibu Canyon FM*, Mocha Brown FM, Rockwood FM, Sandalwood FM, Tuscan Oak FM

Note: Paseo Grande is intended for pedestrian use only. Please call for details. See website for laying patterns.

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BULLNOSE

Bullnose represent the finishing touch for applications such as stair treads, pools coping and masonry wall caps. Available colors work well with Acker-Stone pavers and wall units.



Bullnose

Thickness 6 cm Size (Nominal) 3 1/8 x 12 & 2 3/8

Stones Per Sq. Ft. 3.7 Stones Per Pallet 352 Sq. Ft. Per Pallet 95 Weight Per Piece 8.0 Weight Per Pallet 2,409

AVAILABLE THROUGH MIX COLORS

Available non-tumbled only.







Mocha Brown

Charcoal



Combo Classic

COMBO CLASSIC 6CM

The only similarities between Combo Classic and Combo Stone Tumbled are the five individual shapes and sizes. The most noticeable differences are the smoother surface texture and the traditional chamfered edges.

Combo Classic 6cm

Thickness 6 cm Sizes (Nominal) 3 7/8 x 3 7/8 $3^{7}/_{8} \times 5^{7}/_{8}$ $3^{7}/_{8} \times 7^{7}/_{8}$ 5 ⁷/8 x 7 ⁷/8 5 7/8 x 11 3/4

Stones Per Pallet 380 Sq. Ft. Per Pallet 91 Weight Per Pallet 2,493



AVAILABLE THROUGH MIX COLORS



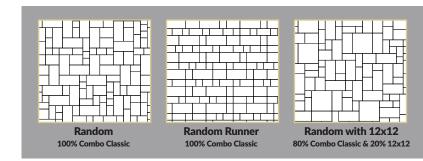








Oak Creek Blend



See website for laying patterns.

www.AckerStone.com

www.AckerStone.com



COMBO STONE NO CHAMFER

Packaged as a kit consisting of five different sizes and shapes laid randomly, this collection is compatible with virtually any outdoor environment from a small courtyard



AVAILABLE THROUGH MIX COLORS









Brown Buff

Note: Available Tumbled Only. Slight chipping on the edge of Non-Chamfered/Flat Top Paving Units is inherent and is not considered a manufacturing defect. Special installation required. Please call for details. See website for laying patterns.

Combo Stone NC in Oak Creek Blend Tumbled www.AckerStone.com





HOLLAND STONE I

No paver is more recognizable than Holland Stone. At the same time, its simplicity allows homeowners to choose from a wide array of popular and very traditional laying patterns.

Holland Stone I

Thickness 6 cm Size (Nominal) 3 7/8 x 7 7/8 Stones Per Sq. Ft. 4.6 Stones Per Pallet 480 Sq. Ft. Per Pallet 104 Weight Per Piece 5.9 Weight Per Pallet 2,815



Holland Stone I in Charcoal

AVAILABLE THROUGH MIX COLORS















100% Recs

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Featuring a smooth surface defined by a clean chamfered edge, Paseo is ideal for any number of applications from traditional

to contemporary. When installed in combination with other Acker-Stone styles, Paseo units can take any project from ordinary to extraordinary.







PASEO GRANDE

Selecting a series of large pavers is more about design preference than anything else. Design professionals will tell you that it's about scale and visual compatibility. Paseo Grande was developed for those hardscape applications requiring a balance in proportion to existing landscape and structures. The series is available in five popular regional colors.





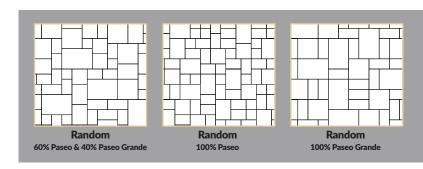








Rockwood FM, Sandalwood FM, Tuscan Oak FM *Extra Charge Will Apply



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Note: Paseo Grande is intended for pedestrian use only. Please call for details. See website for laying patterns.

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Paseo in 75% Rock wood FM and 25% Malibu Canyon FM



Siena Embossed

SIENA EMBOSSED CIRCLE KIT

Circles can dramatically enhance the visual appeal of any paver installation. With a diameter of approximately 10 feet and its gentle embossed finish, this classic circle can be the ideal focal point for any driveway, patio or courtyard setting.

AVAILABLE THROUGH MIX COLORS

Available Tumbled Only.

Catina Blend, Desert Blend and Oak Creek Blend

Siena Embossed Circle Kit 6 cm Thickness 6 cm Size (Nominal) 9'8" Stones Per Sq. Ft. Varies Stones Per Pallet 280 Sq. Ft. Per Pallet 90

SIENA EMBOSSED 4PC

The embossed finish gives these pavers a slightly distressed, but very consistent appearance. The four well-proportioned shapes are designed to enhance the visual appeal of your project.



AVAILABLE THROUGH MIX COLORS Available Tumbled Only,







 $9^{3}/8 \times 9^{3}/8$ $9^{3}/_{8} \times 12^{1}/_{2}$ Stones Per Pallet 220 Small Sq. 60 Small Rec. 90 Large Sq. 40

 $6^{1/4} \times 9^{3/8}$

Large Rec. 30

Siena Embossed 4pc Thickness 7cm

Sizes (Nominal) 6 1/4 x 6 1/4

Weight Per Pallet 2,480

Sq. Ft. Per Pallet 104 Weight Per Pallet 3,225

Siena Embossed Small Rec

Thickness 7 cm Size (Nominal) $6^{1}/_{4} \times 9^{3}/_{8}$ Stones Per Sq. Ft. 2.4 Stones Per Pallet 250 Sg. Ft. Per Pallet 105 Weight Per Piece 13.4 Weight Per Pallet 3,292

SIENA EMBOSSED SMALL REC

Border stones serve multiple purposes. Visually, it is the finishing touch that ties everything together, while helping to lock-in or stabilize the entire installation. Siena Embossed Small Recs can be installed in either a classic soldier course or a sailor course.

AVAILABLE THROUGH MIX COLORS

Available Tumbled Only











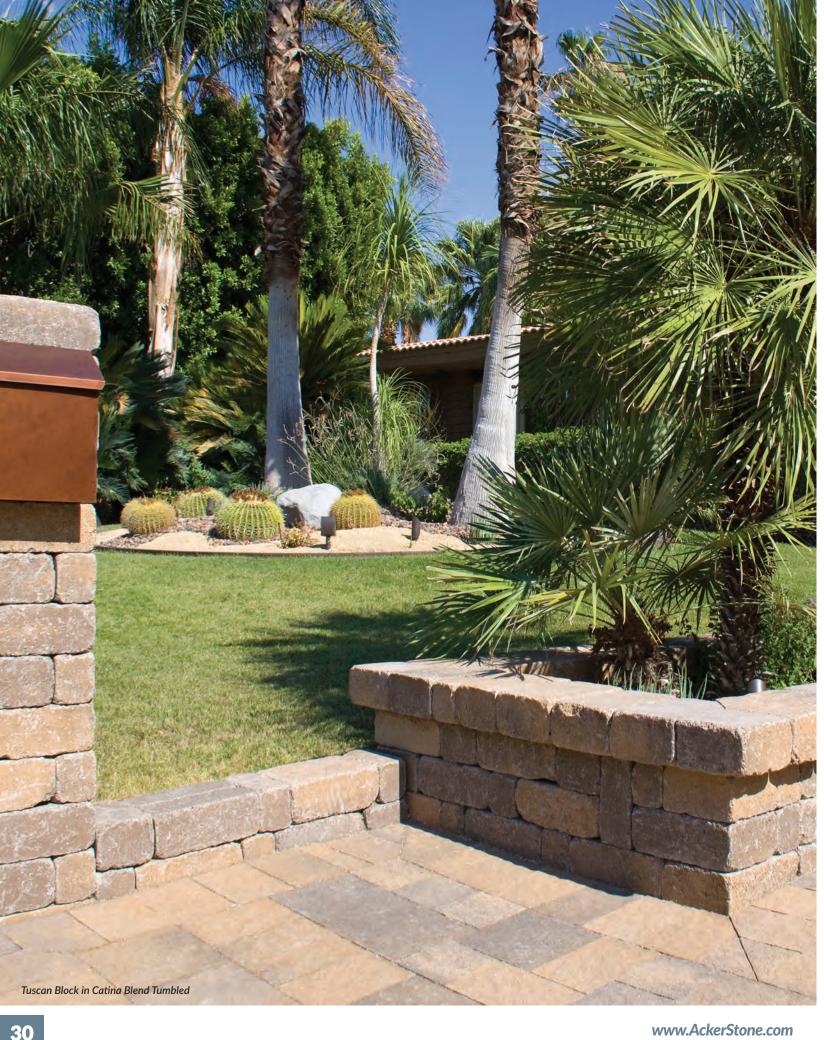






See website for laying patterns.

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WALLS

Synonymous with structural integrity and long-term durability,
Acker-Stone's wall systems offer a myriad of design options.

Aesthetically, they are as visually appealing
as they are environmentally friendly.

COMMON
APPLICATIONS
INCLUDE EVERYTHING
FROM SMALL
GARDEN WALLS
TO FREE-STANDING
COLUMNS.

32	Aged Cap 3" Double Sided
32	Mini Creta 6" Wall
34	Tuscan Block 4"

31

30 www.AckerStone.com www.AckerStone.com



Mini Creta Wall in Desert Blend

EXTERNAL CORNER INSTALLATION

Alternate the direction of

For walls with an external corner, start building the wall for the corner and continue from this point in both directions. Each pallet contains units that can be used to make a corner. On-site, these units must be split down the side using a hammer and chisel in order to obtain a corner unit. For each subsequent course, alternate the direction of the corner unit and secure the corner unit to the block below using concrete adhesive.

Aged Cap **Double-Sided**

Specifications Per Pallet

Thickness 3" Linear Feet Per Pallet 66

Stones Per Pallet 72

Weight Per Pallet 2,160

Specifications Per Half-Pallet

Thickness 3"

Linear Feet Per Half Pallet 33 Stones Per Half Pallet 36

Weight Per Half Pallet 1,105



Aged Cap A

Thickness 2 15/16 " Depth 12 1/2 " Length 1 8 7/8 "

Length 2 6 1/2 " Per Pallet 24 Units

Aged Cap C

Thickness 2 15/16 ' Thickness 2 15/16 " Depth 12 1/2 " Length 1 14 3/4 " Length 1 14 3/4 " Length 2 12 3/8 " Length 2 13 9/16 " Per Pallet 8 Units

Per Pallet 16 Units *Can be used as left and right corner units or a regular unit.

Aged Cap B

Thickness 2 15/16 "

Depth 12 1/2 "

Length 1 11 13/16 "

Length 2 $9^{7}/_{16}$ "

Per Pallet 24 Units

Aged Cap C*

Depth 12 1/2 "

MINI CRETA 6" AND AGED CAP THROUGH MIX COLORS



Apache Gold Desert Blend



gluing the caps with concrete adhesive to ensure stability and safety.

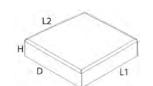
Acker-Stone always recommends

Mini Creta 6" Wall

Finished on both sides. Mini Creta Wall is an excellent option for free-standing patio walls and planters, as well as other hardscape elements such as columns, grill islands, water features and fire pits.

Mini Creta 6" **Specifications Per Pallet**

Height 6" Sq. Face Feet Per Pallet 30 Stones Per Pallet 60 Weight Per Pallet 2,930 Minimum Radius 7 ft.



Mini Creta A

Height 57/8" Depth 9 13/16 " Length 1 9 1/16 " Length 2 7 1/16 " Per Pallet 20 Units

Mini Creta B Height 5 7/8 "

Length 2 9 13/16 "

Height 5 7/8 "

Depth 9 13/16 " Length 1 11 13/16 " Per Pallet 15 Units

Depth 9 13/16 " Length 1 11 13/16 " Length 2 11 13/16 " Per Pallet 5 Units

Mini Creta B*

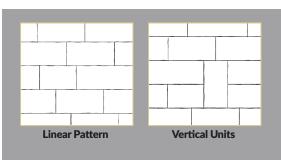
Mini Creta C

Height 57/8" Depth 9 13/16 " Length 1 14 3/4 " Length 2 12 13/16 " Per Pallet 10 Units

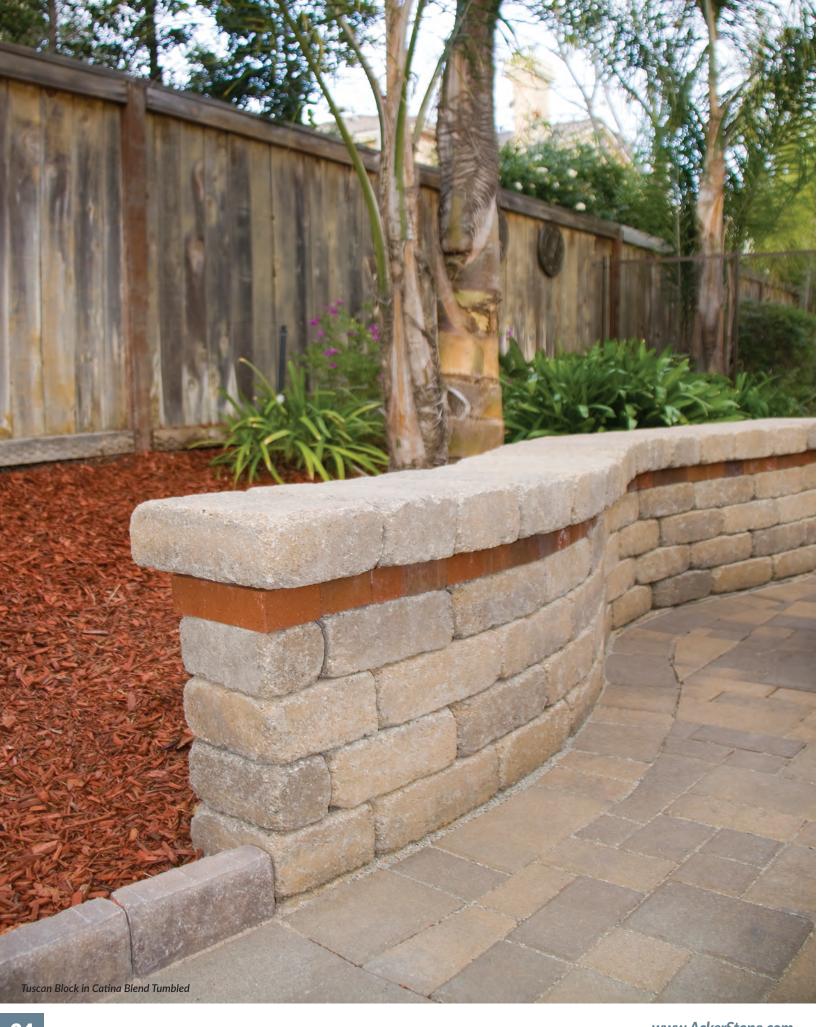
Mini Creta D

Height 5 7/8 " Depth 9 13/16 " Length 1 14 3/4 " Length 2 13 3/4 " Per Pallet 10 Units 5 Right Corners

*Can be used as a regular or vertical unit. Installation specs available online.



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TUSCAN BLOCK

The tumbled texture of these blocks serves to accentuate their rich colors and natural tones, while the four unique shapes allow for a number of random patterns. Tuscan Block is also an excellent option for planters, columns, grill islands and fire pits.



Tuscan Block

Size (Nominal) 4 x 8 x 12 Thickness 4" Stones Per Pallet 104 Weight Per Piece 29.7

Sq. Face Per Pallet 43 Weight Per Pallet 3,861



Tuscan Block in Catina Blend Tumbled

AVAILABLE THROUGH MIX COLORS

Available Tumbled Only



ADA Collection

When it comes to walkways, the slightest change in elevation can present a challenge for anyone with disabilities. This product represents a proven solution that is in full compliance with American Disabilities Act Accessibility Guidelines (ADAAG).



PALAZZO 12 X 12 TRUNCATED DOMES

Palazzo 12 x 12 Truncated Domes

Thickness 5 cm Size (Nominal) 11 ³/₄ x 11 ³/₄ 297mm x 297mm

Stones Per Sq. Ft. 1 Stones Per Pallet 120 Sq. Ft. Per Pallet 120 Weight Per Piece 22 Weight Per Pallet 2,690

New!

Palazzo 18 x 18 Truncated Domes

Thickness 5 cm

Size (Nominal) 17 5/8 x 17 5/8

447 mm x 447 mm

Stones Per Sq. Ft. 0.44
Stones Per Pallet 40
Sq. Ft. Per Pallet 90
Weight Per Piece 47.5
Weight Per Pallet 1,947

PALAZZO 12 X 12 AND 18 X 18 TRUNCATED DOME COLORS









Shot Blast



Shot Blast







www.AckerStone.com

Palazzo 12 x 12 Truncated Domes in Onyx FM

Through Mix Blended Colors

Through Mix pavers have color throughout the entire paver. The face of the paver is more coarse in nature than that of a Face Mix paver. It's important to note that with Through Mix pavers the shades and depths of colors will vary greatly.



Through Mix Solid Colors







Palazzo Truncated Dome Colors



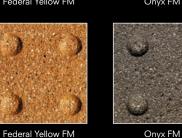


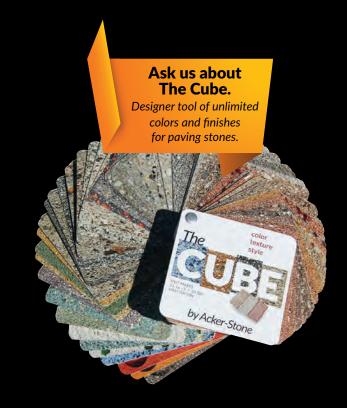
With Shot Blast Finish





With Shot Blast Finish





Standard Colors

Face Mix Blended Colors

A Face Mix color is created by applying a layer of fine aggregate, cement and color to the top surface of a concrete paver. This process provides rich, vibrant colors, a smoother more refined texture and greater abrasion resistance.



Face Mix Solid Colors

Canyon FM*

Ashland FM



Rockwood FM



Sandalwood FM

Tuscan Block Through Mix Colors



Espresso FM

With Shot Blast Finish



Apache Gold



Catina Blend

Visit our website for a complete list of colors: AckerStone.com

Mini Creta 6" & Aged Cap Through Mix Colors



Apache Gold



Desert Blend



Note: The colors shown within this catalog are as accurate as the printing process will allow. Please remain mindful of the fact that the lighting conditions in which the photos were taken can cause colors to appear different. To ensure your total satisfaction, ask your design professional, contractor or Acker-Stone rep to show you samples of the actual pavers.

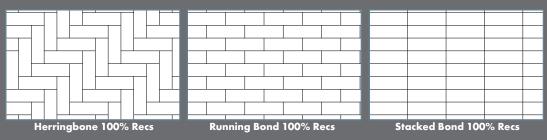
*Extra Charge Will Apply

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Tuscan Oak FM

4 x 12

Patterns



Aviano, Aviano Grande



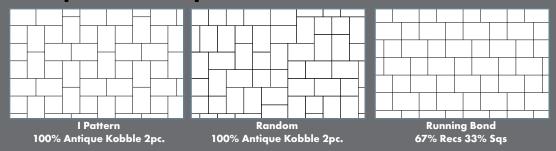
Combo Stone, Combo Classic



Paseo, Paseo Grande



Antique Kobble 2pc



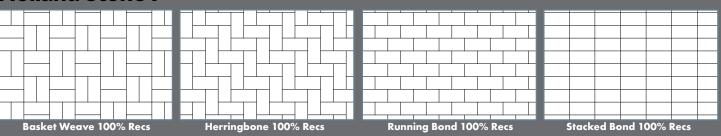
The patterns shown, along with the photos throughout this catalog, represent a sampling to assist you in getting started. Before deciding on a specific pattern, it's always a good idea to view a number of actual installations. Most design professionals and hardscape contractors can also be helpful in selecting a pattern compatible with your home and surrounding landscape.

FOR PRINTABLE, FULL PAGE PATTERNS VISIT ACKERSTONE.COM

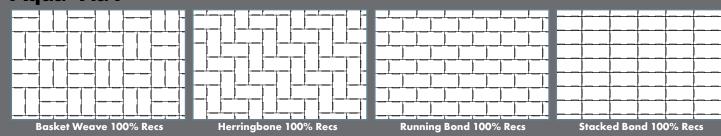
Siena Embossed 4pc



Holland Stone I



Aqua-Via I







Experience the Acker-Stone Difference.

COLOR SWATCHES

Due to the inherent nature of printed literature and current digital media, Acker-Stone cannot guarantee exact color matching from use of printed color swatches. The materials that are used in Acker-Stone's pavers and walls deliver a range of natural colors that closely match those used in physical samples, catalogs, web sites, color swatch photography and digital images. Pavers and walls will vary slightly due to the environmental conditions. Therefore, Color swatch photographs are an approximate representation of color and not an exact match. Final color selection should be made from physical product. If there are discrepancies, contact Acker-Stone sales representative before project installation commences. Installation of product constitutes its acceptance.

EFFLORESCENCE

This warranty does not apply to efflorescence. Efflorescence is a naturally occurring process in all concrete products that sometimes appears in the form of a white powdery substance on the surface. It does not compromise the functionality or structural integrity of the product. Although efflorescence cannot be completely prevented, it will wash off over time and can be cleaned with efflorescence cleaner. Acker-Stone accepts no responsibility or liability for this condition.

COMPACTION EQUIPMENT

Paving Stones with an embossed, slate surface or Face Mix surface finish are more susceptible to scuffing from compaction equipment used in most paver installations. Acker-Stone recommends the use of a urethane mat between the plate and the paver surface when compacting. Contact your equipment supplier for information about accessories for this purpose. Acker-Stone will not be held responsible for damage caused by the misuse of compaction equipment, leaving scuff marks, or burns on pavers.

PROPER COLOR DISTRIBUTION THROUGH LAYING TECHNIQUES

Proper installation enhances the overall color of the pavement surface. Pavers should be selected from at least two separate pallets and then randomly mixed. This creates an attractive and subtle blend of color.

NOTE: This warranty does not apply to any breakage, chipping, natural wear or other deterioration that was caused from improper design or installation which does not comply with applicable codes, the ICPI (Interlocking Concrete Pavement Institute), NCMA (National Concrete Masonry association) and recognized work procedures. Please visit www.icpi.org and www.ncma.org for more information on installation specifications. This warranty does not apply to any damage resulting from a natural disaster or from a deliberate and/or negligent act on the part of the purchaser, owner of the building, installer or any third party.



MESSAGE FROM THE PRESIDENT

Acker-Stone hereby certifies that all paving stones and segmental wall products meet the latest standards in the USA as per the ASTM (American Society of Testing and Materials).

Acker-Stone provides a lifetime guarantee on the structural integrity of its paving stones and segmental walls to the original single-family home purchaser. Material installed strictly according to the I.C.P.I. installation guidelines that prove defective, will be replaced without cost.

Color matching cannot be guaranteed. Replacement labor and transportation costs are not included. Poor or faulty installations that are not in compliance with I.C.P.I. guidelines will render this guarantee null and void.

Isaac Shwarzman
PRESIDENT/CEO

www.AckerStone.com www.AckerStone.com www.AckerStone.com



ARIZONA FACILITY 6700 W. Allison Road Chandler, AZ 85226 480-344-6910

CALIFORNIA FACILITY

13296 Temescal Canyon Road Corona, CA 92883 **800-258-2353**